

## US ARMY ARDEC

RIZE Additive Manufacturing Helps Soldiers  
Get Parts 50% Faster; Builds Trust into Critical Parts

### CHALLENGES

US Army ARDEC is always looking for 3D printers and materials that can be used by soldiers in the field for a variety of routine and mission-critical applications.

### SUMMARY

Rize's hybrid 3D printing process enables soldiers to safely, easily and securely produce strong spare parts and custom tools on the fly.

### RESULTS

- Minimal post processing provides soldier's with parts 50% faster
- Secure digitally augmented parts add trust & traceability
- Soldiers produce parts with best-in-class strength on the fly to improve performance and keep them in the fight

Headquartered at the Picatinny Arsenal in New Jersey, The United States Army Armament Research, Development and Engineering Center (ARDEC), is the primary research and development group for the US Army's armament and munitions systems. The ARDEC team works on advanced materials and technologies, focused on material properties, such as corrosion testing. This effort led ARDEC to expand into additive manufacturing, specifically, to identify the types of materials that can be used in AM equipment to meet the needs of the US Army.

Matthew Brauer, a scientist for the Advanced Materials Branch of ARDEC, said that with approximately 25 3D printers in their lab, ranging from small, \$500 hobby-class desktop 3D printers to large \$500K+ industrial-class additive manufacturing equipment, they are always looking for the latest equipment to test and use for their unique applications in the field, where soldiers need spare parts and custom tools on demand.

For functional use in the field, 3D printers must be easy and safe enough for soldiers to operate on temporary or permanent field bases and able to withstand the rigors of various and sometimes harsh environmental conditions. The materials must also be safe given the strict storage and disposal regulations of many countries around the world and the parts must be strong.

## Why Rize

Rize caught the attention of the AMTB team (Advanced Materials & Technology Branch within ARDEC) for its unique hybrid Augmented Deposition process that enables the simultaneous extrusion of engineering-grade thermoplastic and the jetting of functional inks from print heads for traceability.

They were also impressed with Rize's minimal post processing after printing. Said Matt,

**“It's easy to peel away supports from intricate geometries, and that provides a faster part in the soldier's hand.”**

James Zunino, Materials Engineer at ARDEC, added how useful Rize's simple and clean post-processing can be in regions where water resources can't be wasted for post-processing parts.

They were also impressed with the Z-strength of Rize parts, which is important for the Army's wide variety of functional part applications.

## On-Demand Spare Parts and Tools

AMTB's Rize 3D printer is used to produce spare parts in the field, such as robot wheels and vehicle parts. For example, soft skin Humvee window knobs and handles break off easily, preventing soldiers from getting in and out of the vehicle. They needed a way for soldiers to quickly and easily manufacture new ones on the fly. They reverse engineered the originals and print them on Rize. Previously they printed these parts on an extrusion technology, but the parts needed to soak in a caustic solvent for 4-6 hours following printing before they could be used. Using Rize, the parts are available for installation immediately after printing. This amounts to a savings of up to 6 hours per part; which can mean the difference between getting the part in one day vs. two days.



“A system can go down because of one missing part and something like 3D printing can get you back in the fight. That's a huge benefit to the Army,” said Jim. “If a handle is broken on purge pump or wheel is damaged on an EOD robot, you can print a new one.”





Soldiers also use Rize One to produce a wide range of tools needed in the field. For example, 55-gallon drums are used to store chemicals. Unaware that there is a specific tool for removing the drum cap, new soldiers often try use whatever is handy – screwdrivers and other sharp instruments - that can cause them injury and destroy the cap. A replica was reverse engineered using SOLIDWORKS and soldiers print the tool with Rize, enabling them to easily and safely remove the cap. If the tool is misplaced or left behind during a move, soldiers can quickly and easily print a new one on the fly in less than one day.

Another tool that soldiers print with Rize is a generator wrench that is easily lost during moves. Using 3D Scanners, they reverse engineered the wrench and print electrically neutral replacements on demand with Rize.

Rize is also used for mission critical applications, including forward grips that mount to the picatinny rail on rifles. ARDEC downloads the publicly available files, customizes them as needed and prints them on Rize. Soldiers prefer the unique and custom rifle grips and producing them with Rize enhances their performance.

## Ink Marking

Rize's digitally augmented parts add traceability and an extra layer of confidence in the Army's 3D printed parts. This capability is used to embed serial numbers and QR codes into parts that create a secure digital thread back to the ARDEC database for detailed part information, such as the printer operator, operator training, print parameters, room conditions, part specifications and use and much more.

"I think having accountability and provenance of a part is huge in the general acceptance of AM parts," said Jim. "A lot of it is trust in the new technology and this really helps build some of that trust." Added Jim,

**“Considering one of the assets that could be 3D printed is a grenade launcher, knowing that an experienced technician made it (and not a first-year grunt) is something a field commander would want to know. Would you buy a vehicle if it didn't have a VIN on it? You'd probably question it.”**



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